

Date: Monday, 11/19/2007 4:04:20 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE
Job Number	: 35855		
Estimate Number	: 11382		
P.O. Number	: <u>N/A</u>	Part Number	: D32171
This Issue	: 11/19/2007 S.O. No. : <u>N/A</u>	Drawing Number	: D3217 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <u>N/A</u> Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: 28644	Material	: <u>N/A</u>
Written By	:	Due Date	: 12/5/2007
Checked & Approved By	: <u>07/11/20</u>	Qty:	6 Um: Each
Comment	: Est. A 04.11.18 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 5090

for P/N: 173-VTT-4-66.5

Cable Possible Supplier: Danco

Certificate of Conformity is required

07/11/20

(6)

2.0

173 VTT 4 665

CABLE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Cable

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

07/14/26

(6)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

07/11/28

(6)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 22407/11/2807/11/28

(6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/11/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/19/2007 4:04:21 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE

Job Number: 35855

Part Number: D32171

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



6

Comment: FINAL INSPECTION/W/O RELEASE

Don't 11/28

Job Completion



U. 11.28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

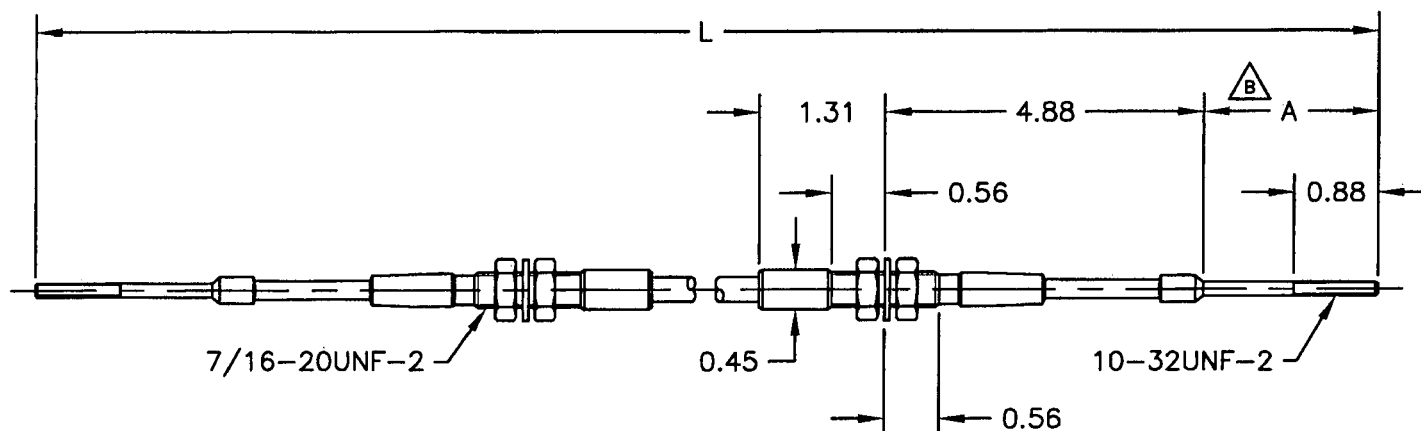
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3217	REV. B SHEET 1 OF 1
DATE 06.04.06		TITLE CABLE	SCALE NTS
A	04.01.27	NEW ISSUE	
B	06.04.06	TRAVEL (A) INCORRECTLY REPRESENTED	

06.04.18 *[Signature]*



DART P/N

D3217-1
D3217-3

TRAVEL (A)

4"
4"

OVERALL LENGTH (L)

66.5"
80.5"

CABLE CRAFT P/N

173-VTT-4-66.5
173-VTT-4-80.5

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35855

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EQUIPMENT INC.

* SURREY, BRITISH COLUMBIA *

INVOICE# 7130412

POS #

Page#: 1

Date: 11/20/07

711688

DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

P.O.# 00005090

PST# 797810

VIA FEDEX

REP# 100 ORD TKR: GD

6.00 6.00 0.00 CF EA 42.63 255.75

CABLECRAFT CUSTOM CABLE

PLEASE BUILD AS A 173-VT-1-63-5

CUSTOM BUILT CABLES ARE NOT RETURNABLE

THANK YOU

GLENN

All returns subject to approval and restocking charge.
No returns on custom cables, electrical components,
or special orders.

Danco EQUIPMENT INC.

GARY, ALBERTA

- 53 AVENUE S.E.

ON3

253-6421

253-1873

FREE 1-800-852-8291

EDMONTON, ALBERTA

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T6E 6M5

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EDMONTON, ALBERTA

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9475 - 192 STREET

V4N 3R7

(604) 888-0513

FAX 888-1036

TOLL FREE 1-800-865-0844

REGINA, SASK.

1155 MacKAY STREET

S4N 4X9

(306) 721-9575

FAX 721-2214

TOLL FREE 1-800-383-2628

Subtotal
Freight
GST
PST
Order Total
Amount Paid
Amount Due

SEE REVERSE FOR CONDITIONS

G.S.T. #R-138761772

DUPLICATE

TERMS: NET 30

1.5 PCT CHARGED ON OVERDUE ACCOUNTS



Danco

EQUIPMENT INC.

9475 -192nd Street, Surrey, B.C. V4N 3R7, ph. 604-888-0513, 1-800-665-0644, fax 604-888-1036

CERTIFICATE OF CONFORMITY

FOR DART AERO SPACE

This is to certify that the cable(s) listed on your purchase order 5092 conforms to Cablecraft manufacturing specifications as produced by Danco Equipment Inc. under license from Tuthill Corp. (Cablecraft).

The Truck Equipment Specialists